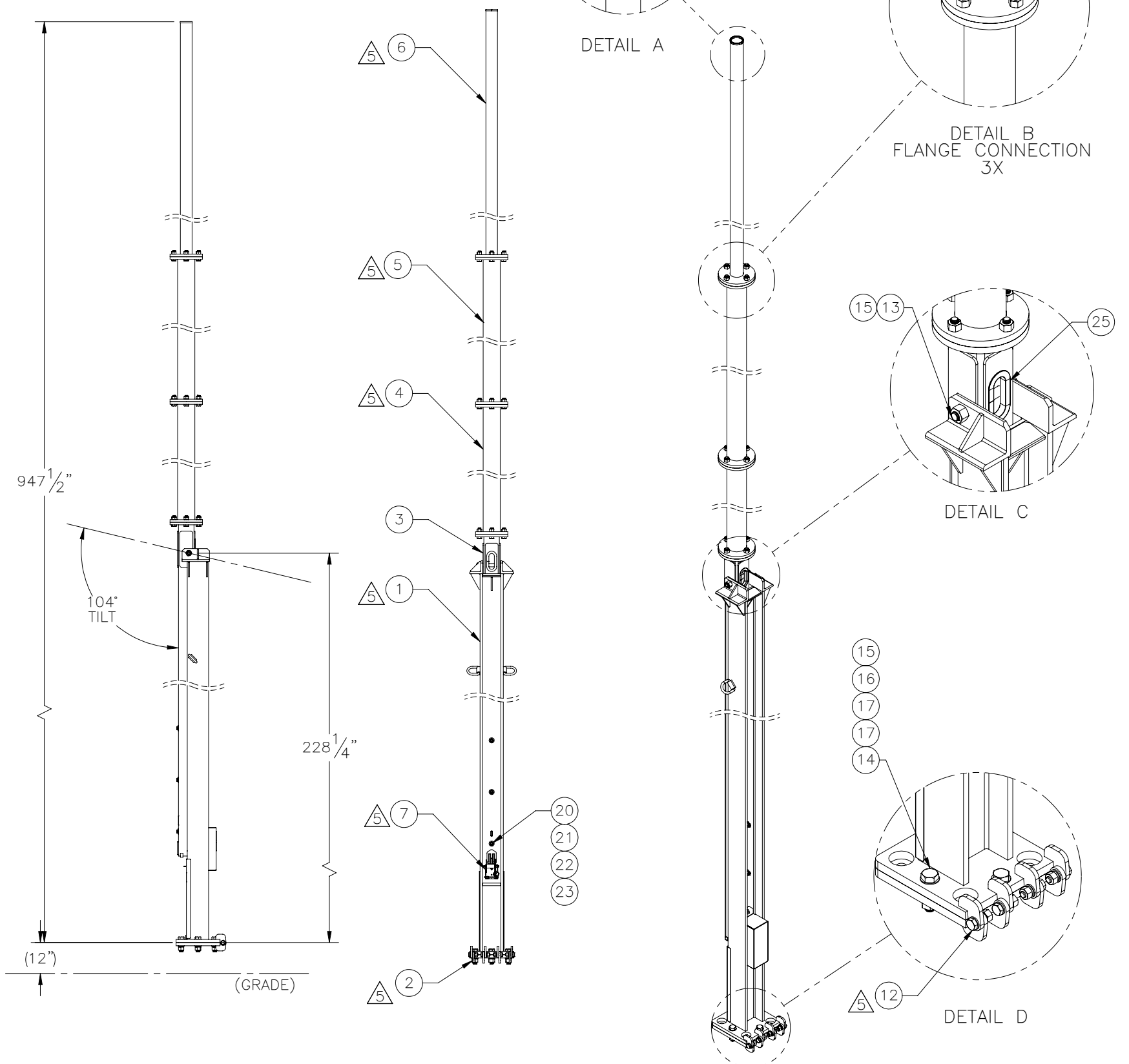

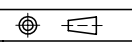


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REVISIONS					
REV.	DCN #	DESCRIPTION	DATE	BY	APPROVED
5	01123	FIXED MATES DUE TO LOWER LEVEL CHANGES, .875 HINGE HW CHANGED TO KIT 1000-0020-0104	05/11/2022	JTR	JPB



ITEM NO.	QTY REQD	PART NUMBER	DESCRIPTION	LENGTH	WEIGHT
5	1	A-000-007	SUPPORT BASE ASSEMBLY		1418.96
5	1	A-000-016	LOWER HINGE PLATE ASSEMBLY		104.05
3	1	A-000-008	LOWER SQUARE MAST ASSEMBLY		523.5
5	1	A-000-013	LOWER ROUND MAST ASSEMBLY		528.32
5	1	A-000-014	MIDDLE MAST ASSEMBLY		444.73
5	1	W-000-730	UPPER ROUND MAST ASSEMBLY		255.9
5	1	1002-0050-0014	WINCH KIT (1/4" X 56' WIRE ROPE)		1.9
8	1	400-004-3050-0612	WINCH COVER		8.717
9	1	400-004-5000-0071	.875 DIA. X 6.75 LG. PIN		1.13
10	1	400-004-5000-0072	.875 DIA. X 2.25 LG. PIN		0.36
11	1	400-004-5000-0080	4" SHEAVE ASSEMBLY		2.37
5	1	1000-0020-0104	TILT-UP TOWER QUAD HINGE .875" HARDWARE KIT		5.239
13	1	002-0BG-0035	BOLT, 1.25-7UNC X 10.00 LG, ASTM A325, GALV		4.15
14	4	002-0BG-0031	BOLT, HX HD, 1.25-7UNC X 5.00 LG, GR B7, GALV		2.38
15	5	002-0NG-0020	NUT, HX, ANCO LOCKNUT, 1.25-7UNC, GR 2H, GALV		0.79
16	4	002-0LW-G001	WASHER, SPLIT LOCK, 1.25, GALV.		0.174
17	8	002-0FW-G011	WASHER, FLAT, 1.25, ASTM F436, GALV		0.13
18	12	002-0BG-0279	BOLT, HX. HD., 1.00-8, ASTM A325, GALV.	3.50	1.12
19	12	002-0NG-0000	NUT, HX, ANCO LOCK, 1.00-8UNC, GR 2H, GALV		0.43
20	3	002-0BG-0247	BOLT, HX HD, .75"-10 X 9.50" LG., ASTM A325, GALV.		1.35
21	3	002-0NG-0002	NUT, HX, .75-10UNC, GR 2H, GALV		0.19
22	3	002-0LW-G003	WASHER, SPLIT LOCK, .75", GALV		0.04
23	6	002-0FW-G000	WASHER, FLAT, .75 INCH, USS, GALV		0.09
24	4	002-0OC-0002	COTTER PIN, .188 DIA. X 1.50 LG, GALV		0.007
25	1	309-000-0007-15	EDGE GUARD, 3/4", 15" LG	15"	0.236
26	1	309-000-0001-14	EDGE GUARD, 3/16", 14" LG	14"	0.1
27	1	400-004-5010-0135	FRONT COVER		8.23
28	2	999-999-L001	3.5" x 5" DO NOT CLIMB DECAL		0.006
29	2	999-999-L002	3.5" x 5" PINCH POINT DECAL		0.006
30	1	999-999-L003	3.5" x 5" WINCH RATING DECAL		0.006

SURFACE FINISH <input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS		DATE		 ELECTRO MECHANICAL INDUSTRIES, INC. 11230 NEESESHAW DRIVE HOUSTON, TEXAS 77065 1-800-453-0050	
MATERIAL SEE PARTS LIST		TOLERANCES		DRAWN C. SANCHEZ		11/20/2017		TITLE:	
THIRD ANGLE PROJECTION 		.0 ±.06 .00 ±.015 .000 ±.005 FRACTIONS ± 1/16 ANGLES ± .25°		CHECKER J. BUSHMAN		11/21/2017		80' TILT UP TOWER	
NEXT ASSY		HOLES: DRILLED OR PUNCHED		ENGINEER J. BUSHMAN		11/21/2017			
APPLICATIONS		BURNED ±1/32		PRODUCTION J. BOWLDS		11/21/2017		SIZE B	
								DRAWING NO. 400-004-5203	
								REV 5	
								SCALE: 1:48	
								WEIGHT: 3346.9 lbs.	
								SHEET 1 OF 1	